



APRINTA PRO



## PrintaMent FLEX HARD

	Printing Temperature	Bed Temperature	Printing Speed	Fan Speed 2nd Layer	Flow Rate
BCN3D Sigma	220°-240°C	0°C	Up to 35 mm/s	100%	102%
Ultimaker 2	215°-235°C	0°C	Up to 35 mm/s	100%	102%
Ultimaker 2+	215°-235°C	0°C	Up to 35 mm/s	100%	102%
Ultimaker 3	215°-235°C	0°C	Up to 35 mm/s	100%	102%
BQ Wittbox 1	210°C-230°C	0°C	Up to 45 mm/s	100%	102%
BQ Wittbox 2	210°C-230°C	0°C	Up to 45 mm/s	100%	102%
BQ Hephestos	210°C-230°C	0°C	Up to 45 mm/s	100%	102%
Prusa i3	210°C-230°C	0°C	Up to 45 mm/s	100%	102%
Prusa i3 MK2	210°C-230°C	0°C	Up to 45 mm/s	100%	102%