



APRINTA PRO



## PrintaMent HIPS

	Printing Temperature	Bed Temperature	Printing Speed	Fan Speed 2nd Layer	Flow Rate
BCN3D Sigma	240°-270°C	90°-110°C	Up to 40 mm/s	50%	100%
Ultimaker 2	240°-270°C	90°-110°C	Up to 45 mm/s	50%	100%
Ultimaker 2+	240°-270°C	90°-110°C	Up to 45 mm/s	50%	100%
Ultimaker 3	240°-270°C	90°-110°C	Up to 45 mm/s	50%	100%
BQ Wittbox 1	n.A.	n.A.	n.A.	n.A.	n.A.
BQ Wittbox 2	n.A.	n.A.	n.A.	n.A.	n.A.
BQ Hephestos	n.A.	n.A.	n.A.	n.A.	n.A.
Prusa i3	225°-245°C	90°-110°C	Up to 45 mm/s	50%	100%
Prusa i3 MK2	225-245°C	90°-110°C	Up to 45 mm/s	50%	100%