



APRINTA PRO



PrintaMent PC

	Printing Temperature	Bed Temperature	Printing Speed	Fan Speed 2nd Layer	Flow Rate
BCN3D Sigma	280°-290°C	100°-105°C*	Up to 50 mm/s	0%-10%	100%
Ultimaker 2	280°-290°C	100°-105°C*	Up to 50 mm/s	0%-10%	100%
Ultimaker 2+	280°-290°C	100°-105°C*	Up to 50 mm/s	0%-10%	100%
Ultimaker 3	280°-290°C	100°-105°C*	Up to 50 mm/s	0%-10%	100%
BQ Wittbox 1	n.A.	n.A.	n.A.	n.A.	100%
BQ Wittbox 2	n.A.	n.A.	n.A.	n.A.	100%
BQ Hephestos	n.A.	n.A.	n.A.	n.A.	100%
Prusa i3	270°-280°C	100°-105°C*	Up to 45 mm/s	0%-10%	100%
Prusa i3 MK2	270°-280°C	100°-105°C*	Up to 45 mm/s	0%-10%	100%

*coated with UHU Stick or 3DLac