



APRINTA PRO

PrintaMent PURE



We recommend to use a harden nozzle with a minimum of 0,5mm.

	Printing Temperature	Bed Temperature	Printing Speed	Fan Speed 2nd Layer	Flow Rate	Retraction
BCN3D Sigma	200°-215°C	off* 65°C	Up to 35 mm/s	35%	103%	4,4mm
Ultimaker 2	200°-215°C	off* 65°C	Up to 35 mm/s	35%	103%	4,4mm
Ultimaker 2+	200°-215°C	off* 65°C	Up to 35 mm/s	35%	103%	4,4mm
Ultimaker 3	200°-215°C	off* 65°C	Up to 35 mm/s	35%	103%	4,4mm
BQ Witbox 1	195°-210°C	n.A.*	Up to 30 mm/s	35%	103%	1,7mm
BQ Witbox 2	195°-210°C	n.A.*	Up to 30 mm/s	35%	103%	1,7mm
BQ Hephestos	195°-210°C	n.A.*	Up to 30 mm/s	35%	103%	1,7mm
Prusa i3	195°-210°C	off* 65°C*	Up to 30 mm/s	35%	103%	1,7mm
Prusa i3 MK2	195°-210°C	off* 65°C	Up to 35 mm/s	35%	103%	1,7mm

*coated with PrintaFix